# **CONDUCTIVITY MEASURING CELLS**



#### General features

Wide range of conductive cells designed both for water treatment and for industrial applications.

Thanks to the combination between the cell costant (k) and the construction materials it is possible to cover a wide spectrum of applications with different measurement ranges.

### **Applications**

Untreated water, drinking water, ultra pure water, demineralization, reverse osmosis, ion exchanger, water from conditioning systems and boilers, process water.

### **Technical specifications**

Models	<b>S411</b>	S411 C	<b>S411 TEF</b>	<b>S411 TEF C</b>
Constant K	1	1	1	1
Measuring range	050.000 μS	050.000 μS	010.000 μS	010.000 μS
Temp. compensation	_	yes	-	yes
Operating temperature	5100 °C	5100 °C	0100 °C	0100 °C
Maximum pressure	5 bar	5 bar	2 bar	4 bar
Body material	PP	PP	PTFE	PTFE
Electrode material	Graphite	Graphite	SS316	SS316
Connector	Integral cable			
Connection to process	1/2" GAS	1/2" GAS	1"GAS	1"GAS
Standard cable	5 mt	5 mt	5 mt	5 mt

#### **Technical specifications**

Models	S411 U		S411 P		S411 4E
Constant K	1	10	10	100	0.7
Measuring range	050.000 μS	10200 mS	01000 μS	0.0420 μS	0500 mS
Temp. compensation	yes	yes	yes	yes	yes
Operating temperature	0120 °C	0120 °C	0130 °C	0130 °C	0100 °C
Maximum pressure	6 bar	6 bar	16 bar	16 bar	4 bar
Body material	PES	PES	SS316	SS316	Polycarbonate
Electrode material	Graphite	Graphite	SS316	SS316	Platinum on ceramic base
Connector	with connector				
Connection to process	½" GAS(*)	½" GAS(*)	1/2" NPT(*)	½" NPT <sup>(*)</sup>	Pg 13.5
Cable	5 mt (other on request)				
Applications	Industrial at middle range	Industrial at high range	Industrial at low range	Industrial at very low range	Industrial for wide range

(\*) ON REQUEST CLAMP CONNECTIONS, FOOD GRADE FLANGES, DIN

Accessories

# INDUCTIVE CONDUCTIVITY MEASURING CELLS

#### **General features**

The conductivity measuring system using inductive sensors has many advantages over other conventional methods. The absence of electrodes in contact with the fluid to be measured makes the system recalibration and maintenance virtually useless over long periods of time. The **S411-IND** sensors have a great tolerance with respect to the coating phenomena, probably the most common problem encountered when measuring with conventional electrodes.



#### **S411 IND**

The inductive sensor has been engineered to produce a low cost sensor, without sacrificing performance or quality. The result has been obtained by moulding the sensor using polypropylene reinforced with fibreglass. The sensor provides all of the benefits that the method of inductive conductivity measurement provides.

#### **Applications**

Polluted surface waters, process monitoring, means very contaminated or aggressive, influential water of treatment plants and wastewater.

#### Models

#### **S411 IND**

sensor only

#### **S411 IND T**

for immersion

#### **S411 IND E**

for insertion with T-fitting

#### **S411 IND T INS**

for direct insertion on flat wall

### Digitizer for inductive measuring cells

The AD Series Chemitec digitizers convert the conductivity measurement into serial signal with standard Modbus RTU protocol

#### **Technical specifications** S411-IND

Sensore

- 560 °C (not freezing)	
1000 uS1000 mS	
Temperature sensor Pt1000 with 2 wires	
Standard 5 meters	
Vacuum to 6.5 bar (100 psi)	
PVC with Viton® seals	
Glass-reinforced polypropylene	
600 or 1200 mm	
Standard bracket or optional flange	
0.5" BSP male	
IP68	

# INDUCTIVE CONDUCTIVITY MEASURING CELLS



#### **S411 IND HT**

These sensors are manufactured of PEEK™, a food grade material with excellent aggressive chemical resistance and high temperature performance. The construction allows the sensors to operate at 100 °C continuously, withstanding thermal shocks commonly associated with CIP applications. The sensors can be sterilized at up to 135 °C.

#### **Applications**

Ideal for food and process applications Conductivity and concentration measurements Wide range of process connections

#### Models

#### **\$411 IND HT** for insertion

## **S411 IND HT 60/120**

for immersion

#### **S411 IND HT TP**

for By-pass with PVC T-fitting

#### **S411 IND HT TS**

for By-pass with SS T-fitting

#### Digitizer for inductive measuring cells

The AD Series Chemitec digitizers convert the conductivity measurement into serial signal with standard Modbus RTU protocol.

#### **Technical specifications** S411IND-HT

Sensore		
Operating temperature	- 5100 °C / up to 135 °C for short periods (CIP process)	
Measuring range	1000 uS1000 mS	
Temp. compensation	Temperature sensor Pt1000 with 2 wires	
Cable	Disconnectable Standard 5 meters	
Operating pressure	Vacuum to 10 bar (150 psi)	
Mechanical construction		
Materials	PEEK / AISI	
Contact materials	Body PEEK – Temperature sensor INOX (PEEK on request)	
Immersion length	600 or 1200 mm	
Mounting	Standard bracket or optional flange	
Connections	RJT 2", 2.5", 3" – Tri clamp 2", 3" – IDF/ISS 2", 2.5", 3" DIN 1185: 50mm, 80mm (oher on request)	
Protection grade	IP67	